

# Training Manual Index



- 1.0 Materials Degradation in Crude Units
- 2.0 Component Review
- 3.0 Vu-Graphs/Summary Information
- 4.0 Critical Process Variables
- 5.0 Component Review
- 6.0 Best Practice for Controlling Overhead Corrosion
- 7.0 Guidelines for Processing Naphthenic Crudes

# Class Agenda



MONDAY AM	<ul style="list-style-type: none"> <li>• Introductions</li> <li>• Discuss Agenda                             <ul style="list-style-type: none"> <li>- Establish Course Objectives</li> <li>- Establish Expectations From Training</li> </ul> </li> </ul>	WEDNESDAY AM	<ul style="list-style-type: none"> <li>• Review Homework Questions</li> <li>• Quiz</li> <li>• Embrittlement Mechanisms</li> <li>• Brittle Fracture (Including Class Exercise)</li> <li>• Creep (Include Class Exercise)</li> </ul>
	<ul style="list-style-type: none"> <li>• Process Overview</li> </ul>		
MONDAY PM	<ul style="list-style-type: none"> <li>• Lunch</li> <li>• Process Overview (Cont'd as Needed)</li> <li>• Discuss PFD</li> <li>• Materials and Code Basics</li> <li>• Desalters and Their Preheaters</li> <li>• Caustic Cracking and Corrosion</li> <li>• Assign Homework</li> <li>• Plus/Delta</li> </ul>	WEDNESDAY PM	<ul style="list-style-type: none"> <li>• Lunch</li> <li>• Wet H<sub>2</sub>S Cracking</li> <li>• Polythionic Acid SCC</li> <li>• SCC Class Exercise</li> <li>• Graphitization</li> <li>• Jeopardy!!</li> <li>• Assign Homework</li> <li>• Group Dinner</li> </ul>
TUESDAY AM	<ul style="list-style-type: none"> <li>• Review Homework Questions</li> <li>• Hot H<sub>2</sub>S Corrosion (Sulfidation)</li> <li>• Naphthenic Acid Corrosion</li> <li>• Corrosion by HCl</li> <li>• Corrosion by Ammonium Chloride</li> </ul>	THURSDAY AM	<ul style="list-style-type: none"> <li>• Review Homework Questions</li> <li>• Spec Breaks</li> <li>• Corrosion at Injection Points</li> <li>• Summary — Materials Degradation in Crude Units</li> <li>• Corrosion Under Insulation</li> <li>• Process Variables</li> <li>• Corrosion Monitoring Guidelines</li> <li>• Oxidation</li> </ul>
TUESDAY PM	<ul style="list-style-type: none"> <li>• Lunch</li> <li>• Ammonia SCC</li> <li>• Corrosion by Amine Hydrochloride</li> <li>• Chloride Stress Corrosion Cracking</li> <li>• Crude Unit Overhead Corrosion Control</li> <li>• Jeopardy</li> <li>• Assign Homework</li> </ul>	THURSDAY PM	<ul style="list-style-type: none"> <li>• Lunch</li> <li>• Component Review</li> <li>• Assign Homework</li> </ul>
		FRIDAY AM/PM	<ul style="list-style-type: none"> <li>• Review Homework Questions</li> <li>• Complete Component Review</li> <li>• Final Question and Answer Session</li> <li>• Test</li> </ul>